

SOUTH PRODUCTION NOTES

Jan 11, 2016
7-3 Shift Notes

BASF EMPLOYEES

50 Last Recordable

105 Last Lost time

SAFETY Notes: Check the walkways for ice and treat with icemelt. Some slippery spots have been found around the site, especially near roof gutter downspouts. Sly scrubber water autofill is not working – top off manually as needed – WOW.

Building 27 Elevator is down for now- please do not try and use.
Caustic leak by tank 16 should be repaired Monday day shift.

Title V Notes: Trimer – Trimer is on ORP. The Chem tank probe has been replaced. See your Group Leader if you have any questions.
CTO – is still in manual, continue to stay above 25% SP or it will kick out

#1 MED / D 0713:

Our highest priority is to keep this line running for now.

Bodmann increased nitric to 20lbs.

We slowed down the extruder this afternoon due to it creating slivers and fines. Continue to run and notify engineer with any issues.

Material was still wet so the dryer was slowed down over the weekend – continue to monitor.

Do not increase the speed on the extruder to above 60 hz until IMC can correct the issue. Still need low level probe on miners installed, but is not needed for this product.

#1 RC / D 0713:

Building feed. Ran out late on midnight shift. We were still getting a lot of fines when running.

We will continue to feed, if we have issues or run out of feed we may run the west Pfaudler. Notify GL with any issues.

MUST FEED BAGS IN BATCH ORDER

#2 MED line / Styrene next:

Still unable to get lit. Attempting to let the dryer go completely through shutdown mode so that we can attempt to relight. A gas valve was found to be closed from when the maxi valves were changed out. Material is staged
Installed auger #28. Auger #13 is on the floor behind #2 extruder and can be used next when we need a change out about 100,000# into the run.

#2 RC/ Styrene next:

Continue cleaning per the cleanup sheet in Control Room.
Partial bag of Selexorb removed from bag-off station.

#3 MED line / AL 3945:

Continue making batches and let engineering know if there are any issues.
Please keep a close eye on the ammonia and nitric additions.

#3 RC / AL-3945:

Stopped the feed around 4am due to CTO baghouse temperature rising and outlet Nox rising also(around 100+ppm). It was discovered that #2 RC was lined up to the CTO also and drawing cold air. Closed valve from #2 to the CTO and baghouse temperature began to climb. Claciner kicked out and is now relit and coming up to temperature.

#4 RC / Cu-0226:

Holding for more material.

There is one bag of the next size material that has been repacked and is staged by #4 RC. Hold this bag until we start up the next run.

#5 RC / Catoxid:

Feed stopped late on afternoon shift due to 5a hepa filter blowing out. Will be evaluated on day shift Monday.
Replaced 5B DC belts on day shift Saturday.

#6 RC & Dryer / Cleaning:

Started the feed on midnight shift. The suction/syntron cutoff in the control room was changed to -.10 in order to compensate for the gauge recalibration.

West Pfaudler / D 4601

We are good to go with next impreg when we are done with #1 calciner.
Cooling water was turned on, due to one of the LOD's being under 4.
We will be holding on 2nd impreg while running #1 calciner.
2nd impreg solution is made and holding in the tank.

East Pfaudler/ D-0759:

Made 4th and final batch on midnight shift. Do not use the partial bag. If it has not been moved to the 3rd floor there is a full bag from a previous run on the trailer at dock #2.
Shirmer will be available to lift up material in the morning

6 Tank: Tank empty

Valve fixed. There was a screen and band clamp in the valve.

7 Tank: D-0226 Solution

Pumped out the solution in this tank. We have 2 totes worth on the 2nd floor to be used in the next run.

National Dryer / D-5206.

Schirmer finished soda blasting. Hold for next product.

PK Blender / Catoxid

Only three bags of material left to make.

Engineering wants to try pumping in 50 # of solution before starting to spin the PK to determine if this will help the dusting problem. Make one batch and then hold.

Use Cardboard sleeves for all bags. All bags are to be only filled $\frac{3}{4}$ full to prevent overfilling and spills. Please do not use water to seal caps or end seals. If we have issues with the blender leaking stop production and we will address the issues.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank. Gauge should be set at 3.5 and 4.25

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / AI 5645:

Done with testing do not need to staff

Tower 6 / AI 5645:

Done with testing do not need to staff.

Repacking in screening room:

North Screener / DPT-0101:

Cleaning??

South Screener / DPT-0101:

Cleaning??

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / set up for Zr-0404:

Mark contacted Lee and the proper set up for the kiln should be on the board in the kiln area. We need to continue to set up for next run.

TK #4 / Cu 2508:

Screener is functioning. Continue on.

Inspected loading method and operators should not be stabbing material to try to break up. They need to take shallower scoops and the material will scoop fine.

Milling V 2046: N/A

Harrop Kiln / Al 3920:

Unable to get kiln to purge. Have maintenance take a look on Sunday day shift. All saggers have been switched out and are ready for next run.

Building 27 Belt Filter: Cu-0808 trial

Ready to go. Will need to figure out the plan for the Zinc solution (whether we can pump it to the second floor or not) since we do not hoist solution totes to the second floor.

WOW for leaking vacuum pump.

Priorities:

#1 Med line and Calciner – We have ART coming out in a week and we must be done with the current run. If any issues come up- contact your GL or Engineer immediately.

#6 Dryer/Calciner

#2 MED line- We need to finish the last of Justin's instructions so that we are ready to start on Monday.